Certificate of Conformity



After-Sales Service

1. The product comes with a one-year warranty under normal operating conditions as shown in this manual.

2. The warranty does not cover damages caused by using power cables of different specifications or incorrect operation as per the instructions in the manual during the warranty period.

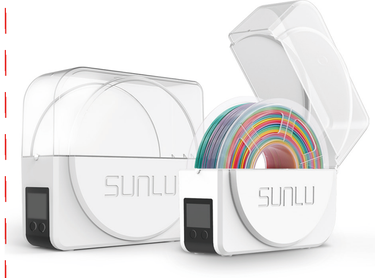
Detailed Manual

SUNLU

FilaDryer S1 Plus

3D Printing-Mate

User Guide



| CE | FC | RoHS |

Temperature Reference

Material	PLA	WOOD	PETG	TPU
Baking Temp	45-50°C		50-55°C	
Time	4-6h			

Note: The operating temperature range for this product is 20°C to 35°C. If the ambient temperature is below 10°C, it may be unable to reach the preset temperature during startup, which is considered a normal

Package Contents

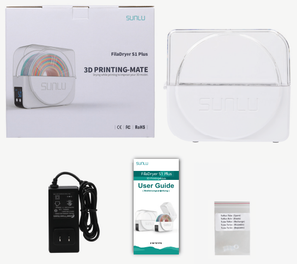




Fig1: Place the filament into the drying chamber as shown.



Fig2: Select filament outlet hole ① or ② according to your printer's inlet position.



Fig3: Connect to power.



Fig4: Press Left/Right button to power on. After power-on, press Left/Right to set target temperature (35°C–55°C). Press both buttons simultaneously to power off.



Fig5: Hold Left button to enter time setting. Press Left/Right to set duration (1H–99H). Hold Left button to confirm and exit.



Fig6 : Hold Right button to display chamber humidity (%RH lights up). Hold Right again to exit.