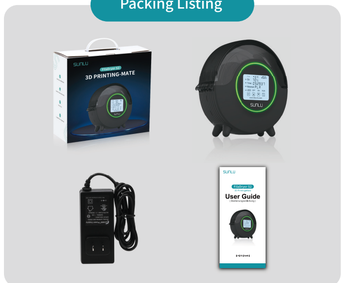
Packing Listing



Certificate of Conformity



After-Sales Service

1. The product comes with a one-year warranty under normal operating conditions as shown in this manual.

2. The warranty does not cover damages caused by using power cables of different specifications or incorrect operation as per the instructions in the manual during the warranty period.

S2Dryer

Detailed Manual

SUNLU

FilaDryer S2

3D Printing-Mate

User Guide



CE | FC | RoHS

Temperature Reference

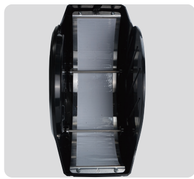
Material	PLA/ PLA+	WOOD	PETG	PVB	ABS/ ABS+	HIPS	PVA	ASA	TPU	PMMA	PA/PC
Baking Temp	45-50°C			50-55°C							60-70°C
Time	3-6h										

Note: The operating temperature range for this product is 20°C to 35°C. If the ambient temperature is below 10°C, the heating may be slower or unable to reach the set temperature, which is considered a normal occurrence.



01

Place the assembled roller into the recessed groove at the bottom of the chamber.





02

Find the filament hole

For counterclockwise unwinding, select the ① hole.

For clockwise unwinding, select the ② hole.





04

Find the power connector

05

Plug-in power





06

Double click ⏻/OFF to turn on/off

07

Click SET to switch menu





08

Click ▲ to increase/switch

Click ▼ to turn down/toggle