

### Packing Listing



### Certificate of Conformity



### After-Sales Service

1. The product comes with a one-year warranty under normal operating conditions as shown in this manual.
2. The warranty does not cover damages caused by using power cables of different specifications or incorrect operation as per the instructions in the manual during the warranty period.



Detailed Manual

SUNLU

## FilaDryer S2

3D Printing-Mate

# User Guide



| CE | FC | RoHS |

### Temperature Reference

Material	PLA/PLA+	WOOD	PETG	PVB	ABS/ABS+	HIPS	PVA	ASA	TPU	PMMA	PA/PC
Baking Temp	45-50°C			50-55°C				60-70°C			
Time	3-6h										

**Note:** The operating temperature range for this product is 20°C to 35°C. If the ambient temperature is below 10°C, the heating may be slower or unable to reach the set temperature, which is considered a normal occurrence.



01

Place the assembled roller into the recessed groove at the bottom of the chamber.



02

Find the filament hole



03

For counterclockwise unwinding, select the ① hole.  
For clockwise unwinding, select the ② hole.



04

Find the power connector



05

Plug-in power



06

Double click **ON/OFF** to turn on/off



07

Click **SET** to switch menu



08

Click **▲** to increase/switch  
Click **▼** to turn down/toggle

