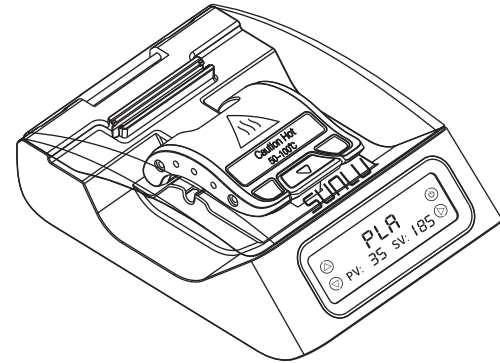


SUNLU

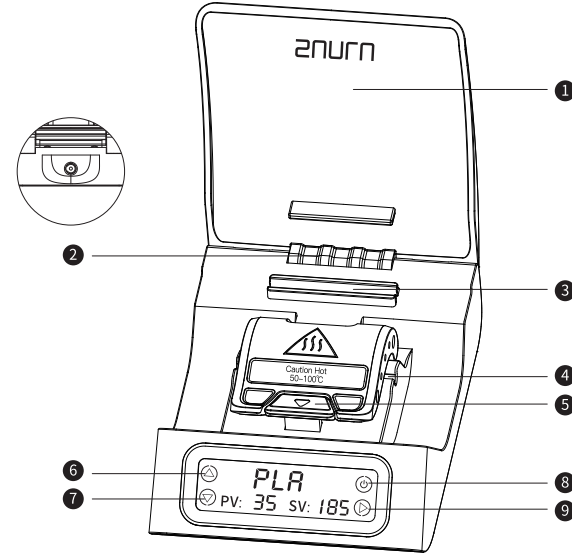
Filament Connector

Usage Instructions

(FC01)



01/Product Parts Description



① Upper Cover	⑥ Up Botton(for switching filament type)
② power port	⑦ Down Botton(for switching filament type)
③ Cutting Slot	⑧ Power Switch Button
④ Heating Slot	⑨ Settings Button
⑤ Heating Cover Switch Button	

02/Components

Name	Main Unit	USB cable	Fusion Sleeve (PTFE Tube)
Quantity	1 pcs	1 pcs	200 pcs
Picture			

03/Product Specifications

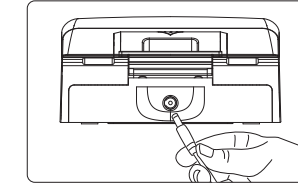
Size	111×79.4×38mm
Net Weight	143g
Operating Environment Temperature/Humidity	10°C-25°C, Humidness≤90%
Maximum Temperature Resistance	≤250°C
Power Input Specification	DC 5V 2A
Standby Current	15mA
Maximum Working Current	2A
Filament Diameter	1.75±0.03mm

04/Common Troubleshooting:

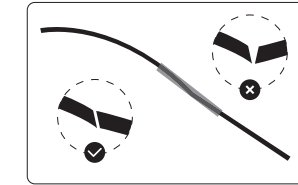
If you encounter the following issues during use, please try the solutions below. If the issue persists, please contact us

Issue	Possible Causes	Troubleshooting Methods
ER1	Temperature anomaly	Check whether the connecting wires of the heating element are disconnected
ER2	Overtemp Warning	Please contact us
When connected to power,the following issues occur: automatic shutdown; screen dimming; screen displays "888"; no displays and the device powers off	The USB cable is incompatible	Ensure usage of the product's standard USB cable
	The adapter has inadequate power	Replace with an adapter of 5V 2A or higher spec and make a new attempt

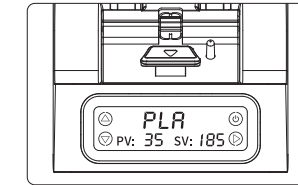
05/Instructions



1. Connect to Power Supply, Press the (⏻) Power Button.

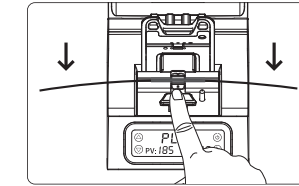


2. Insert both ends of the filaments to be joined into the sleeve. (Recommended to cut at an angle for a larger contact area)

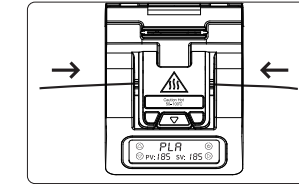


3. Press the (⚙️) Settings button,Use the (⬆️/⬆️) up/down buttons to select the filament materials,Click the setting button again to enter the temperature (Ⓜ️) setting interface, Use the (⬆️/⬆️) up/down bottons to adjust the default fusion temperature, wait for the beep sound, indicating that it has heated to the set temperature. (Notes: The two ends of the filaments must be the same material, Different filament materials cannot be fused together, (e.g.,PETG cannot be fused with PLA).

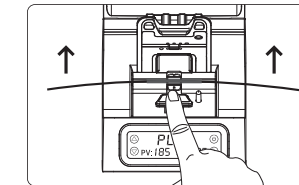
Filament Material	PCL	PLA	ABS	PETG	PA/PC
Default Fusion Temperature	85°C	185°C	220°C	210°C	230°C
Heating Time	1min	3min	3min-4min	3min-4min	5min
Recommended Fusion Time	5s-6s	7s-8s	7s-8s	7s-8s	9s-10s



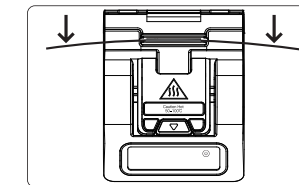
4. Press the heating cover switch button, Place the connected portion of the filament inside the heating slot , Close the heating cover, Lock the switch clip.



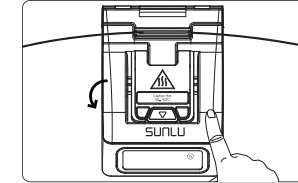
5. When the welding time is reached, the machine will sound a prompt tone. Hold both sides of the wire with both hands and push it inward slightly until the buzzer sounds to ensure sufficient contact at the interface.



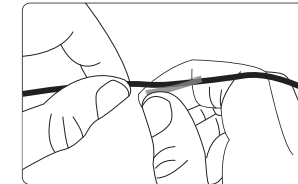
6. Press the heating cover switch button, Hold both sides of the filament, Slowly remove the filament, Let it cool for 5-10 seconds, During cooling, turn off the power to prevent accidental burns from subsequent operations



7. Once cooled, place the filament ends into the cutting slot, Make sure the joint is positioned in the cutting slot.



8. Press the top cover down firmly, The blade under the cutting slot will cut the sleeve, Remove the filament and sleeve.



9. As shown is the cut sleeve.

06/Certificate of Conformity

Product Name:	Manufacture Date:
Inspector:	Inspection Date:

Sunlu (Guangdong) Technology Co., Ltd.

Official website: www.3dsunlu.com
 Brand cooperation: branding@sunlu.com
 Business cooperation: sales@sunlu.com
 After-sales service: support@sunlu.com
 Manufacturing Address: No. 162 Tanlong North Road, Tazhou Town, Zhongshan City, China.



Video tutorial



Fault analysis